

FIFR SAUNAS

ASSEMBLY MANUAL

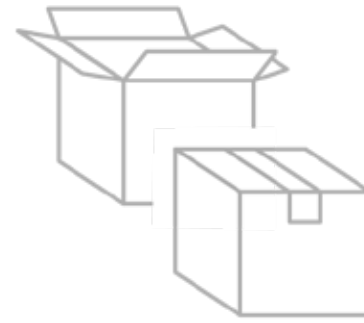


Box 01



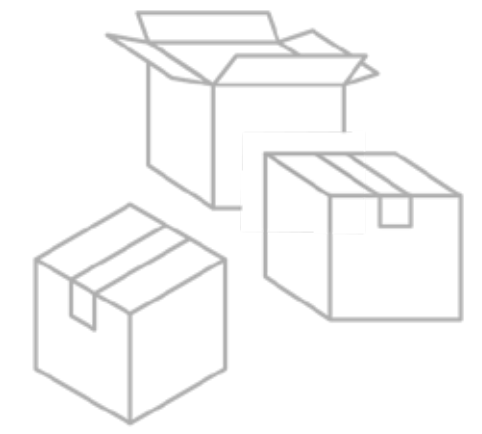
- ROOF PANEL
- FLOOR PANEL
- FRONT BENCH PANEL
- TOP BENCH PANEL
- 3 X SCREWS

Box 02



- LEFT SIDE PANEL
- RIGHT SIDE PANEL

Box 03



- FRONT GLASS PANEL
- REAR PANEL
- DOOR HANDLE

Equipment Needed:



- 1 X PHILLIPS HEAD SCREWDRIVER
- 1 X SUPPLIED ALLEN KEY

Important Information:



- Please follow the instructions carefully.
- Assembly may require 2 to 3 people, subject to the size of the sauna purchased. Allow approximately 1 to 2 hours to construct.
- Maintain an approximate 10cm clearance around your FIFR sauna to allow air to circulate from the Sauna.



Location of Sauna:

- Place your sauna in a dry, level location.
- Ensure the sauna is within direct reach of a power outlet. **DO NOT** use extension cords to power your sauna.

Please note the following circuits are required based on the sauna purchased:

- 1 person: 240 Volt 10 amp
- 2 person: 240 Volt 10 amp
- 3 person: 240 Volt 15 amp (please consult an electrician to assist with wiring and connection)
- 4 person: 240 Volt 15 amp (please consult an electrician to assist with wiring and connection)

Constructing Your Sauna:

STAGE

01

Floor & Side Panels

- 1 • Place the floor panel in the desired location, allowing for adequate length from the power outlet. DO NOT plug the power in until the unit is complete.

Note: The front of the floor panel is indicated by the tiling on the floor of the sauna.

- 2 • Position the back wall into place by carefully lowering it into the channels provided.

- 3 • Slide the right-side panel into the channels along the floor piece.

Note: The carbon heaters should be facing inward.

- 4 • Lock the unit together by slotting in the back and right panel into the inbuilt grooves (the groove is right angled, so the nodule should slot in, then down). Once in place, panels should fit securely and sit flush at the top.

- 5 • Repeat the process with the left side panel.

Constructing Your Sauna:

STAGE

02 Bench Construction

- 6 • To create your bench, slide the front bench panel down the two channels on the right and left side walls and lower into place gently.

Note: Ensure heaters are facing outwards.

- 7 • Connect the wires from each side of the walls to those coming from the floor. Ensure you match the coloured cables correctly from the floor to both the left and right-side walls.

- 8 • Slide the top bench panel flat through the channels on top of the front bench.
- 9 • Use a screwdriver to insert screws to hold the bench in place.

Constructing Your Sauna:

STAGE

05 Doors & Roof

- 10 • Install front glass panel by sliding into place.

Note: The FIFR Saunas logo should be on the outside of the sauna.

Note: The sauna door should align with the doorstep on the floor panel.

- 11 • To attach your door handle, place one handle on each side of the sauna door and connect in the middle. Use supplied Allen key to secure handle.
- 12 • Gently lower the roof above the sauna walls and fit into grooves provided on the back and side panels.

- 13 • Connect the cables in the roof. All cables are colour coded – simply match the colours.

- 14 • Once assembled, wipe down all sauna surfaces with a damp cloth.

Note: Do NOT use chemicals to wipe your FIFR Sauna. Use a damp cloth rinsed with water only.

- 15 • It is now safe to plug in your sauna. DO NOT use an extension cord. Please plug directly into your power outlet.

- 16 • Enjoy your FIFR Sauna!

Troubleshooting & FAQs:



If you have any trouble or questions regarding the construction of your FIFR sauna, please contact our team at:
info@fifrsaunas.com.au

The FIFR Sauna team

FIFR SAUNAS

fifrsaunas.com.au

